

CATALOG 2026



POLISH MANUFACTURER

ABOUT US



COMPANY PRESENTATION

SPAWMETAL is a dynamically growing family company, founded by Cezary Urbański in 2005. From the very beginning, we have focused on the latest technologies, which enables us to build a strong and stable position on the market. Our offer includes welding services, powder coating, and the production of furniture made from steel constructions.

OUR PHILOSOPHY

We combine modern market requirements with tradition and a refined sense of modern design. Our products are perfectly matched with wood, glass and upholstery, creating unique and functional solutions.



HEADQUARTERS

Located in Plant No. 1 at Jankowy 84C, 63-604 Baranów, Poland.
We are open Monday to Friday from 6:00 AM to 4:00 PM and on Saturday from 7:00 AM to 12:00 PM.
We are happy to provide professional assistance and support in our services.



SPECIALIZATION

We specialize in the production of steel accessories for furniture and metal processing. Our offer is dedicated to individual customers and companies from various industries.



ORDER FULFILLMENT

We efficiently handle both small and large orders. We always strive to fully understand our customers' needs and deliver services at the highest level.



QUALITY & TECHNOLOGY

We combine professional knowledge with modern technologies that ensure precision, repeatability and the highest quality of workmanship.



WHOLESALE

Our wholesale store is located in Plant No. 2, Jankowy 85C, 63-604 Baranów, Poland. We offer a wide range of metal products for both individual and business customers.



COOPERATION

We are ready to meet your requirements and expectations. We invite you to cooperate with us and take advantage of our services.



SPAWMETAL WHOLESALE

Located in Plant No. 2 at Jankowy 85C, 63-604 Baranów, Poland.
We are open Monday to Friday from 6:00 AM to 4:00 PM. Closed on Saturdays.
We offer a wide range of metal products that meet the expectations of both individual and business customers.

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MACHINERY PARK



SPAWMETAL Machinery Park

SPAWMETAL operates a modern machinery park that is essential for delivering high-quality metal processing services. Below, we present the equipment we use:

1. 3 kW 2D SHEET METAL LASER
 - A highly efficient machine for precision cutting of sheet metal up to 20 mm thick. Excellent edge quality and minimal material waste are its key advantages.
2. 6 kW 2D SHEET METAL LASER
 - An advanced machine that increases the efficiency of cutting thicker sheet metal, up to 30 mm. Thanks to its higher power, it can operate at higher speeds, accelerating the production process.
3. 3D FIBRE LASER FOR TUBE AND PROFILE CUTTING
 - A specialised machine designed for 3D processing of tubes and profiles. Thanks to advanced laser cutting technology, it ensures high precision and enables a wide variety of shapes.
4. SHEET METAL PRESS BRAKE
 - A key machine for high-precision sheet metal bending. It enables the production of complex shapes and details in various materials.
5. CNC Mandrel Tube and Profile Bending Machines
 - CNC machines for bending tubes and profiles, enabling complex and repeatable bending operations with high precision and consistency.
6. Fully Automatic CNC Tube and Profile Cutting Centre – Ileri Teknik
 - An innovative CNC centre capable of automated tube and profile cutting. Equipped with advanced automation to increase productivity and reduce downtime.
7. SEMI-AUTOMATIC CIRCULAR SAWS – Ileri Teknik
 - Designed for efficient cutting of metal components, combining semi-automatic operation with speed and precision.
8. SEMI-AUTOMATIC DISC CUTTERS – Ileri Teknik
 - Semi-automatic cutting machines used in various cutting processes, improving cutting efficiency and quality.
9. BENCH DRILLS – PAX PHU
 - High-quality bench drills designed for precise hole drilling in a variety of materials.
10. POWDER COATING LINES
 - Specialised powder coating lines ensuring high-quality finishes and durable, long-lasting coatings.

SPAWMETAL's machinery park consists of modern, precision equipment that enables comprehensive metal processing. Thanks to our wide range of machinery, we are able to meet the diverse requirements of our customers, providing services of the highest quality.



CHAIR FRAMES

SK.01

Chair frame with a high backrest and angled armrests sloping downward.

*Available in several structural variants.



Product available in several configuration options



Solid, durable construction



SK.02

Chair frame with a high backrest and wide armrests featuring a gently curved profile.



Comfortable, ergonomic design



Stable construction



Ideal base for modern chairs



SK.03

Chair frame with a high backrest and straight armrests featuring a gently downward-sloping line.



Universal, timeless shape



Comfort and durability in a modern edition



Perfect for a variety of interior styles



CHAIR FRAMES

SK.04

Chair frame with a high backrest and wide armrests featuring horizontal crossbars in a modern design.



Modern design

A minimalist form, that fits many arrangements



Durable construction

A solid steel frame with high durability



Safety and stability

Thoughtful construction provides reliable support and user comfort



SK.05

Armchair frame with a high backrest, curved armrests, and a spring seat for enhanced comfort.



Modern form



Durable construction



Lightweight and functional



SK.06

Furniture frame with a rounded construction, consisting of two parts. Designed for upholstered seats, it ensures stability and durability.



Modern, industrial design



Solid and durable construction



Lightweight construction and timeless style



CHAIR FRAMES

SK.07

Chair frame with a rounded backrest and wide armrests featuring horizontal crossbars. The frame is equipped with sturdy mounting plates.



Lightweight,
yet durable



Modern
design for every
interior



SK.08

Chair frame with comfortable armrests and a gently curved seat profile.



Stable
construction
Reliable support
and safety
every day



Resistance
to deformation
Durable frame made
of high-quality steel



SK.09

Chair frame with a high, straight backrest, wide armrests, and a sturdy seat frame.



Durable
steel frame
Solid construction
made of steel



Resistance
to intensive
use
Long-lasting stability
and reliability



CHAIR FRAMES

SK.10

A metal frame with an ergonomic, rounded design. Solid construction and crossbars ensure durability.



STURDY CONSTRUCTION

Reinforced crossbars increase the stability of the frame.



UNIVERSAL SHAPE

Profiled tubes make it easier to fit different upholstery.



SK.11

A chair frame with comfortable armrests and a gently curved seat design.



ERGONOMIC SHAPE

The rounded shape provides comfortable support and a modern furniture design.



DURABLE CONSTRUCTION

Strong welds and a stable base ensure durability and reliability in everyday use.



SK.12

Chair frame with a high, straight backrest, wide armrests, and a sturdy seat frame.



ERGONOMIC SHAPE

The rounded backrest provides comfortable support and a modern seating design.



SOLID SUPPORT

The reinforced base increases the stability and durability of the structure.



ARMCHAIR FRAMES

Modern Design, Comfort



ARMCHAIR FRAMES



SF.MO1

The arched metal frame features an ergonomic, shell-like design that promotes comfortable seating.



SF.MO2

An upholstered armchair made with this frame can be an attractive addition to interior spaces, particularly those inspired by industrial or minimalist styles. The high backrest provides enhanced comfort.



SF.MO3

This armchair frame features a simple, geometric design. The open seat and backrest give it a lightweight, airy appearance.



ARMCHAIR FRAMES



SF.MO4

This armchair frame features an open design with a clear distinction between the backrest and seat, creating a lightweight, airy appearance. The angled backrest provides comfortable seating, while the armrests offer additional support.



SF.MO5

The frame features a high backrest and wide armrests, providing enhanced comfort. This armchair design is ideal for living rooms, offices, or waiting areas where both style and comfort matter.



SF.MO6

Frame with a high backrest and wide armrests. The lower section of the frame features sinuous springs designed to provide enhanced seating comfort.

THOUGHTFUL
SOLUTIONS
IN A SOLID FORM.



ARMCHAIR FRAMES



High-quality
materials



Better
comfort



Proven
solutions

SF.MO7

Armchair frame with a minimalist design, straight armrests, and a geometric form. Sinuous springs used in the seat enhance user comfort and provide proper support while seated.



Sinuous springs
for greater comfort

SF.MO8

Armchair frame with a lightweight, modern design and rounded armrests. Sinuous springs incorporated into the seat enhance user comfort and provide comfortable support while seated.



Lightweight
construction



Easy
assembly



Durable
construction

BENCH FRAMES

Metal bench frames stand out for their durability and modern design. Made from high-quality metal, they provide stability and comfort during use. Thanks to their carefully contoured shapes, the frames are ideal for modern upholstered benches, giving the furniture a lightweight and elegant appearance. The backrests are ergonomically shaped to enhance relaxation.



SL.MO1



SL.MO5



CHAIR AND ARMCHAIR BASES



Fixed

Swivel

Auto-return



PK.O1



Four-Leg chair base made of 15 × 35 mm oval tubing

PK.O2



Chair base made of square tubing, tapering from top to bottom to form a conical shape

PK.O3



The chair base legs are made of round tubing, giving the structure a slim and delicate appearance. They add a modern look to the overall design.

PK.O4



The chair base is made of sturdy metal, ensuring excellent stability and durability. It features four slim, curved legs that radiate outward from a central point.

PK.05



The chair base features a metal tube frame forming a stable triangular shape at the ends of tapered legs.

PK.06



The chair base features smooth, flowing lines that create a tapered form narrowing towards the bottom. The curved legs extend from a central point, giving the base a dynamic appearance while ensuring stability.

PK.07



The chair base features oval-section legs with a slightly tapered shape, giving it a modern appearance. Its minimalist design complements a wide range of contemporary interiors.

PK.08



Metal chair base with four slim, outward-curved legs featuring a dynamic, modern design.

CHAIR AND ARMCHAIR BASES

PK.09



Metal chair base with four slim, tapered legs, giving the structure a modern and lightweight appearance.

PK.10

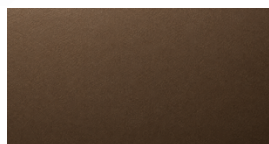


Chair base with four metal legs featuring an elliptical profile, emphasizing the modern and minimalist character of the design.

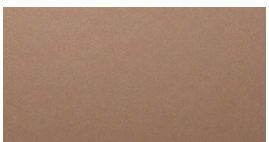
AVAILABLE IN VARIOUS COLOUR OPTIONS



POWDER COATING



ANODIC
BROWN



QUARTZ



RAL
PALETTE

GALVANIC FINISHES



CHROME



BRASS



COPPER



Colors: **CHROME**, **BRASS** and **COPPER** are finishes with a galvanized coating.

CHAIR BASES

PKX1

Chair Base Made
of 15 × 30 mm
Rectangular
Tubing



PKX2

Chair Base Made
of 15 × 30 mm
Oval Tubing

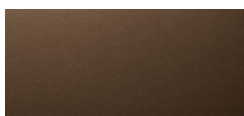


PKX3

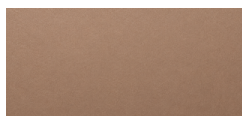
Chair Base Made
of Round Tubing,
Tapered from Top
to Bottom



POWDER COATING



ANODIC
BROWN



QUARTZ



RAL
PALETTE

PKPR.01

Metal Sled Chair Base



Powder-coated steel



Availability of different heights



For residential and commercial interiors



PKPR.01

Metal four - leg chair base



Powder-coated steel



Availability of different heights



For residential and commercial interiors



POWDER COATING



ANODIC BROWN



QUARTZ



RAL PALETTE



Available in any RAL colour upon individual request.

CHAIR BASES

SPK.01

A sturdy chair base with a modern design, created with comfort and durability in mind. Ideal for upholstered chairs in homes, offices, and restaurants.



DURABILITY
Durable
steel construction.



UNIVERSALITY
Fits many
chair models.



EASY ASSEMBLY
Simple and quick
installation.



POWDER COATING



ANODIC BROWN



QUARTZ



RAL PALETTE



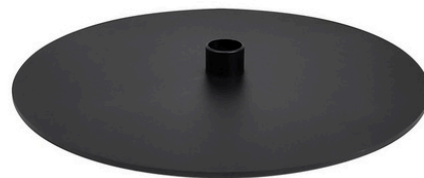
Available in any colour from
the RAL palette, made to individual order.

ARMCHAIR BASES WITH COLUMN



The metal armchair base features a modern, minimalist design. Made of black metal, it gives the armchair an elegant and stylish appearance. The four-arm cross-shaped base ensures stability and balance. It also allows the armchair to swivel, enhancing its functionality. The black metal finish contrasts with the light upholstery, creating a visually appealing effect.

ARMCHAIR BASES



POM.00



POM.01



POM.02



POM.03



POM.04



POM.05



POM.06

COLUMNS PLATES ADAPTER



ARMCHAIR ADAPTER



COLUMN 140



COLUMN 190



COLUMN 240



SWIVEL COLUMN

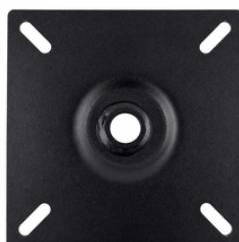


SWIVEL COLUMN WITH
AUTO-RETURN

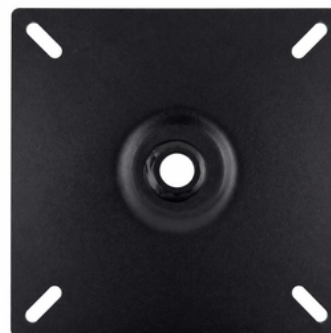
*columns on pin available in heights: H175, H200, H225, H250, H275, H300, H325, H350, H375



PK.BL140



PK.BL190



PK.BL240

ARMCHAIR SWIVELS



OB.01



OB.02

OB.01



2 SIZES

Ø450 mm, Ø600 mm



8 HEIGHTS

Adjust the ring height to your needs.

AVAILABLE OB.01 RING HEIGHTS

HEIGHT (NO.)	HEIGHT (MM)
1	125 mm
2	150 mm
3	175 mm
4	200 mm
5	225 mm
6	250 mm
7	275 mm
8	300 mm



FLEXIBLE ADJUSTMENT

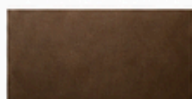
A wide range of heights allows you to perfectly match the swivel base to the structure of your chair.

ARMCHAIR SWIVELS

FINISHES AVAILABLE FOR OB.03



POWDER COATING



ANODIC
BROWN



QUARTZ



RAL
PALETTE

GALVANIZED FINISHES



CHROME



BRASS



COPPER



Colors: **CHROME**, **BRASS** and **COPPER**
are galvanized finishes.



OB.03

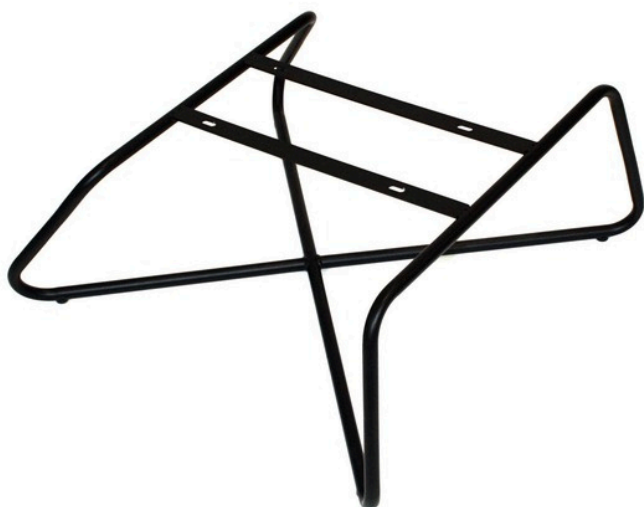
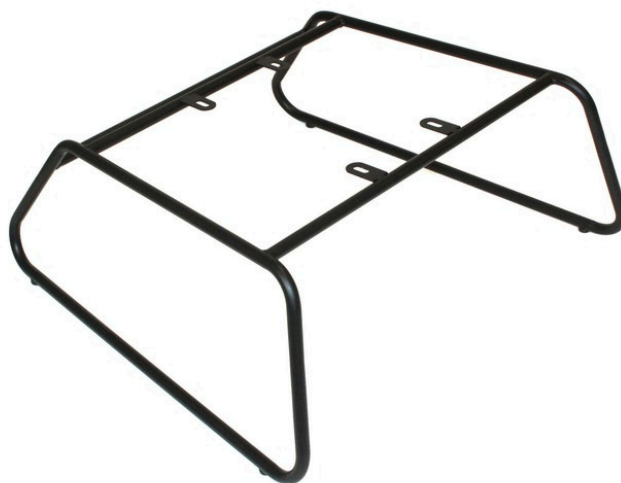


OB.04

BENT ARMCHAIR BASES

PFG.MO1

The construction consists of a rectangular frame that supports the armchair seat, with side legs providing additional stability. The upper part of the frame features flat mounting plates with holes for attaching the seat. This minimalist design is both functional and aesthetically pleasing.



PFG.MO2

The base features a rectangular shape with rounded edges, giving it a modern appearance. Internal cross-bracing provides additional stability. Mounting holes allow the armchair seat to be securely attached. The ends of the legs are slightly curved, enhancing user comfort and preventing the armchair from sliding.

PFG.MO3

The armchair base features a simple and functional design made of metal. The base has a rectangular shape with rounded corners, giving it a modern appearance. The four legs are slightly curved, enhancing the armchair's stability and balance. Overall, it provides a functional foundation that combines simplicity with modern design.



TABLE LEGS



NGS.N2



NGS.N1



NGS.N3



NGS.U1



NGS.V1

TABLE LEGS



NGS.V2



NGS.V3



NGS.X1



NGS.X2



NGS.X3



NGS.X4

FURNITURE FRAMES



The frame for laminated furniture features a solid and functional metal construction, ensuring durability and stability. Its versatile design makes it suitable for various types of furniture, including desks, tables, and coffee tables.

NPR Furniture Leg



Pl Connector



FURNITURE LEGS



NOBL



NKBL



NOGZ



NKGZ



NNPK



NPV3



NPV2



NOGW



NKGW



NMT.M1



NMT.M2



NMT.M3



NMT.M4



NMT.M5



NMT.M6



NMT.M7



NMT.M8



NMT.M9



NOWBL



NOPL

SOFA RAILS



Sofa rails are a practical and aesthetically pleasing solution that enhances the functionality of modular furniture. They provide stability, safety, and a modern appearance.

*Example
application*



Sofa rail

- Powder-coated steel
- Modern, minimalist design
- Easy installation
- Increases stability and functionality of modular furniture

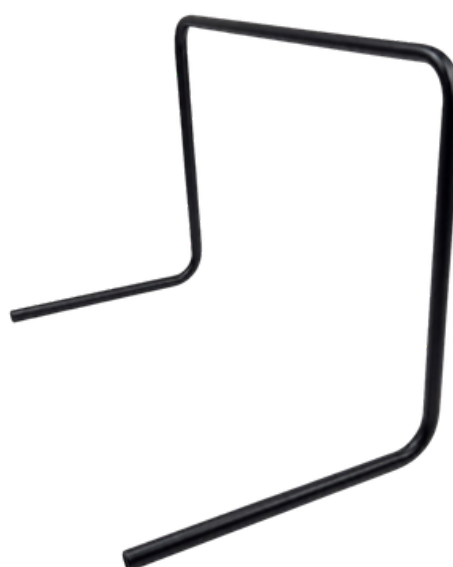
Available widths (mm):

400 | 600 | 800 | 1000 | 1200

↑ Height (mm)
↓ 500

↗ Depth (mm)
↖ 400

Height and depth are the same for all widths.



OUR PROJECTS

Examples of frames and bases manufactured
by our company.
Each project is tailored to the individual needs
of our customers.

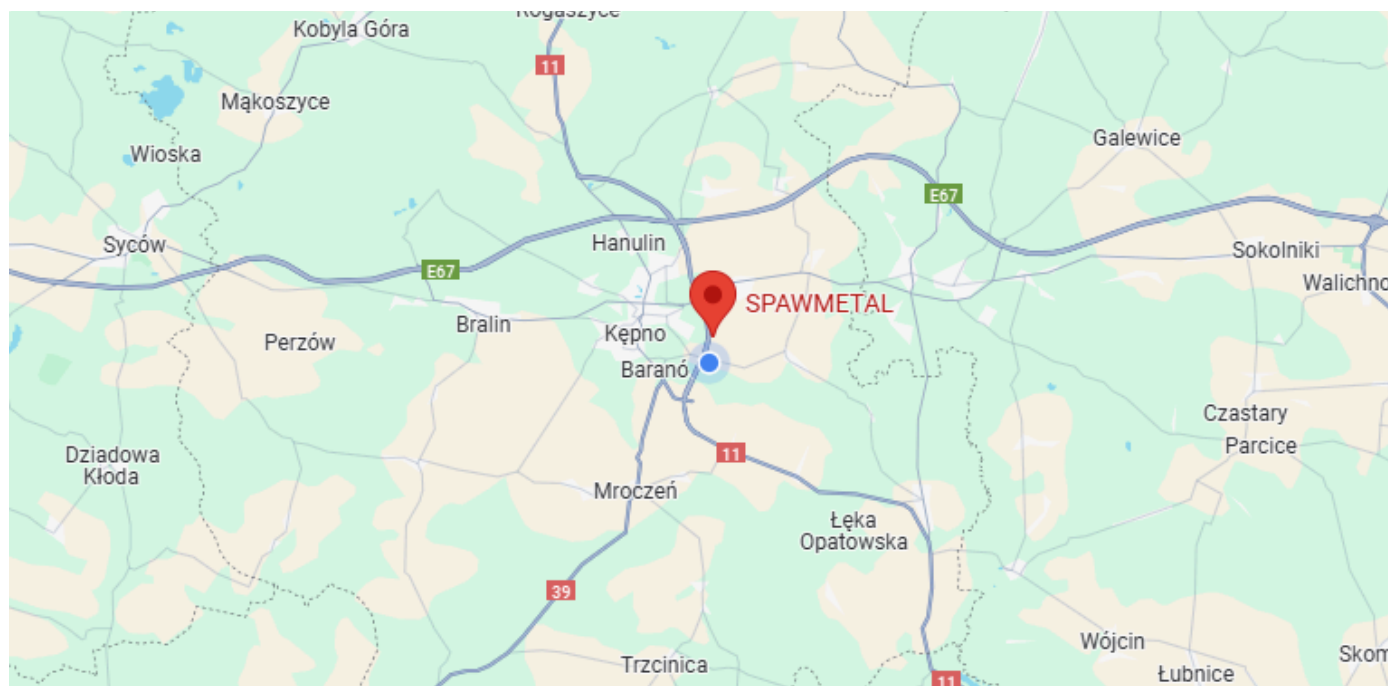


COLOUR PALETTE

SPAWMETAL Company offers the full RAL colour palette and more, allowing for extensive product customisation. Customers can choose from a wide range of shades, enabling products to be tailored to their individual needs and aesthetic preferences.



WWW.SPAWMETAL.COM



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Technical Department 510 867 160

Production Department 533 373 290



SPAWMETAL